



ALL DIMENSIONS ARE IN MILLIMETERS

PROCESS	BLOW & BLOW									SPECIFICATION AGREEMENT ARE BASED ON TOLERANCED DIMENSIONS ONLY DO NOT SCALE DRAWING COPYRIGHT RESERVED. NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM H.N.G.LTD.
MINIMUM THROUGH BORE										
FILL POINT VERIFIED	NO									HINDUSTHAN NATIONAL GLASS & IND. LTD.
TILT ANGLE	-	No.	REV.No.			DATE	CHK	DRC		
MAXIMUM DEPTH OF STANDARD ENGRAVING	-	FILL-POINT	100 ml ± 4.0 ml							TITLE 100 ML. AMBER HEAMUP BOTTLE
MAX. GAS VOLUMES	-	BRIMFUL CAP.	113 ml ± 4.0 ml						CUST:	CHECKED:
REF DRG No :- CD-0379	WEIGHT	120 Gms. ± 8.0 Gms.							DRAWN: VIMLESH 29.08.02	APPROVED:
MOULD EQUIPMENT ORDERED BY	FINISH	25 MM. R.S.P.P.STD.			COLOUR	AMBER	SCALE			
PLANT	B					C.C. NO. 42495	1:1		DRAWING No. 42495	A4 REV.
		SURFACE TREATMENT	NO							